

# Work Order ID 60392

July 7, 2010 11:44:18 AM

Page 1

Item ID: D044-715-011

Revision ID:

Item Name: R44 Cargo Mirror

Start Date: 7/07/10 Start Qty: 5.00

Required Date: 7/14/10 Req'd Qty: 5.00

Reference:

Approvals: Process Plan: 

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3243

Rev A

IIN-D044-715

Rev A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD044-715-011

0.00

CHG003

81068104

HJ for BG 10/08/03

220

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/08/03 (5)

# Work Order ID 60392

July 7, 2010 11:44:18 AM

Page 2

Item ID: D044-715-011

Accept

Revision ID:

Item Name: R44 Cargo Mirror

Start Date: 7/07/10 Start Qty: 5.00

Required Date: 7/14/10 Req'd Qty: 5.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool # Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

230

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/08/04

(8)

240

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-715-011

Location: 42

New-D

10/8/04 SP (5)

250

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/03

MF  
10-08-05

# Picklist Print

July 7, 2010 11:44:15 AM

Page 1

Work Order ID: 60392

Patient Item: D044-715-011

Parent Item Name: R44 Cargo Mirror



Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 104.02.18: New issue: KJ/JLM  
IPP Rev:B 06-04-28 Manufactured on Water Jet JLM  
IPP Rev:C 08-06-10 as per ECN1195p DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3243-041

Manufactured No

Each 10.0000



Bracket Assembly

*ensure inserts are installed!*

Location

Loc Qty

Loc Code

ST226

10

38776

1

56244

9

*38776 1P  
56244 4P*

D1048

Manufactured No

230 Each 34.0000



Saddle

Location

Loc Qty

Loc Code

ST002

34

56283

9

59235

25

*56283 9P  
59235 1P*

D1049

Manufactured No

230 Each 19.0000



Saddle

Location

Loc Qty

Loc Code

ST002

19

58396

19

*58396*

*LC 11/8/30*

# Picklist Print

July 7, 2010 11:44:15 AM

Page 2

Work Order ID: 60392

Parent Item: D044-715-011

Parent Item Name: R44 Cargo Mirror



Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 5.00

Required Qty: 5.00

D2010-104

Manufactured No

230 Each

26.0000

1 5



Mirror Arm 369/500

Location

Loc Qty

Loc Code

ST220

26

55735

6

56840

20

230 Each

25.0000

1 5

D2011-101

Manufactured No



6" Mirror

Location

Loc Qty

Loc Code

ST231

25

58398

25

230 Each

1,335.000

4 20

AN3-4A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST350

1335

104214

206

104291

300

104322

200

104374

200

104625

300

104817

129



55735



1486151

44

58398



7/14/10

July 7, 2010 11:44:16 AM

Shop Packet Print

Page 2

# Picklist Print

July 7, 2010 11:44:16 AM

Page 3

Work Order ID: 60392

Parent Item: D044-715-011

Parent Item Name: R44 Cargo Mirror



Start Date: 7/07/10

Required Date: 7/14/10

Start Qty: 5.00

Required Qty: 5.00

AN526C1032R10

Purchased

No

230

Each

458.0000

4

20



Screw



*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST327

100

114494

100

ST328

358

108062

126

110049

232

*m110049*

ALS4-1032-130

Purchased

No

230

Each

4,762.000

4

20



Insert



*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

PKG11

4446

114723

4446

ST282

277

110511

38

114407

239

ST381

39

114654

39

*m114407*

AN960JD10L

NAS1149D0332J

Purchased

No

230

Each

3,275.000

4

20



Washer



*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST348

3275

110985

3275

*110985*

July 7, 2010 11:44:16 AM

Shop Packet Print

Page 3

## 32.2 CARGO MIRROR REMOVAL

- 32.2.1 Remove the AN3 bolts securing the D3243-041 Bracket to the skidtube and remove the Cargo Mirror.
- 32.2.2 Reinstall the AN3-4A bolts in the inserts. The bolts should be sealed with Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant before installing.

## 32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-715-011 Cargo Mirror Installation	1.3 lb 0.59 kg	41.7 in 1.06 m	54.2 lb-kG 0.63 m-kG	32.0 in 0.81 m	41.6 in-lb 0.48 m-kG

## 32.4 PARTS LIST

Qty	Part Number	Description
X	D044-715-011	CARGO MIRROR INSTALLATION
2	D1048	Clamp
2	D1049	Saddle
1	D2010-104	Arm
1	D2011-101	Mirror
1	*D3014-1	Locknut
1	D3243-041	Bracket
4	ALS7-1032-130	Insert (or AKS7-1032-130; AKS4-1032-130; ALS4-1032-130)
4	AN3-4A	Bolt
4	AN526C1032R10	Screw (or AN526-1032R10)
4	AN960JD10L	Washers
1	*AN960JD416L	Washer

\* PARTS ARE INCLUDED WITH D2011-101 MIRROR

TC Accepted

MAR 31 2004

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